



Quality Products. Exceptional Service.  
Outstanding People.

# Galvanized Chain Link



# Galvanized Chain-Link... made to be versatile

Permalux, the next generation in color chain link fence systems, offers unparalleled performance over ordinary systems, featuring a fused and adhered coating that offers superior protection and outstanding resistance to ultra violet light and corrosive environments. Permalux prevents premature fading and decay. It is an ideal choice for commercial applications that need the strength and security of chain-link fence system and an appearance that blends in beautifully with the environment.

## Security



## Highway



## Commercial



### Galvanized Fencing System

All steel components are hot-dip zinc coated and guaranteed for 12 years.



12 Year Warranty



Meets and exceeds  
all ASTM Standards

### Galvanized After Weaving (GAW)

This process forms or weaves chain-link into a fabric first, and then coats it in a large galvanized bath which adheres the zinc coating. This ensures that all the wire is coated, even the cut ends created during the weaving process.



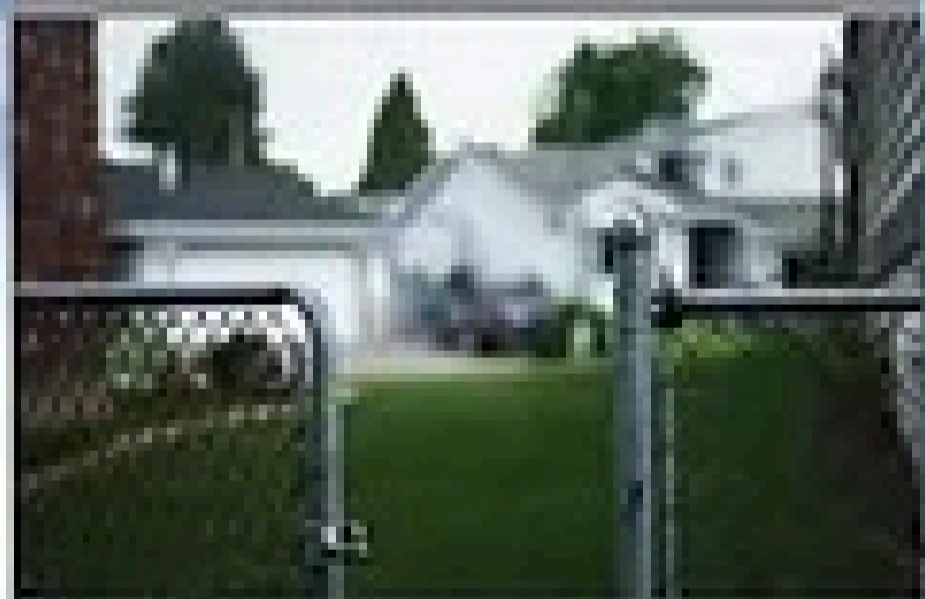
### Galvanized Before Weaving (GBW)

In this process, the wire is pre-galvanized before it is formed into a fabric. The weaving process creates an exposed cut end that will lack coating and be more apt to some minor rust in wet and severe weather conditions.





**Residential**



**Schools**



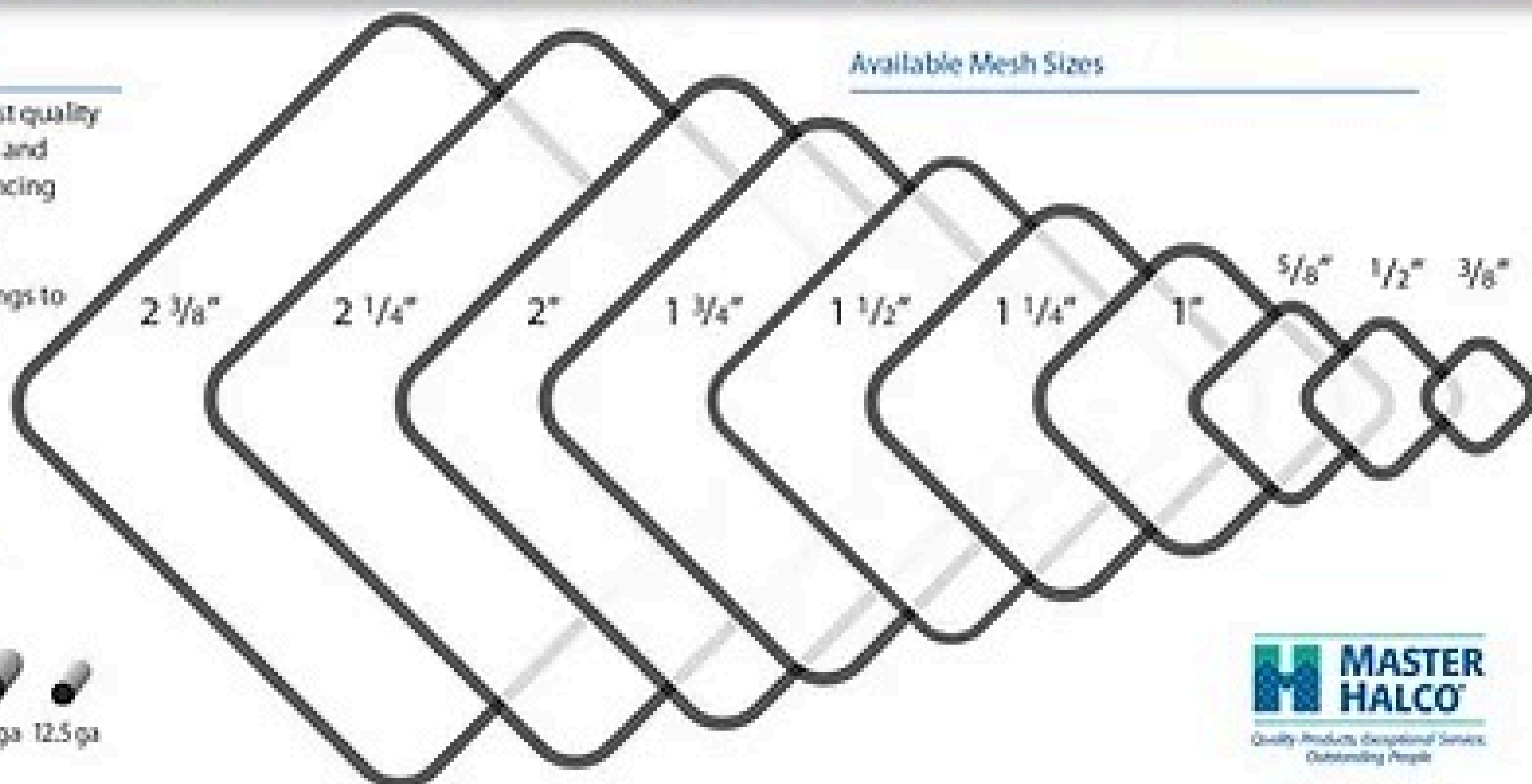
**Construction**



Framework and Fittings

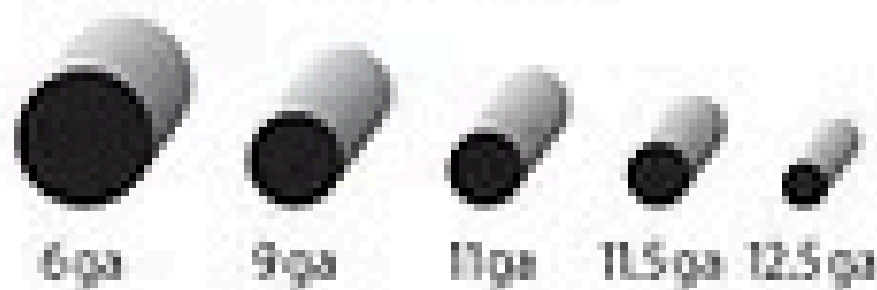
Master Halco offers the highest quality matching framework, fittings and accessories for galvanized fencing systems, stocking the largest assortment of domestic and imported pipe, tube and fittings to satisfy any job specification.

Available Mesh Sizes



Available Wire Gauges

The gauges available are:



# Galvanized Chain Link Recommendations

## Residential

Fabric Type	Galvanized After Weaving and Galvanized Before Weaving
Fabric Gauge	9, 11, 11.5, and 12.5 gauge
Fabric Mesh	1-1/4", 2", 2-1/4", 2-1/2", and 2-3/8"
Fabric Height	3', 42", 4', 5', and 6'
Fabric Selvage	Knuckle - Knuckle (KK) for 5' and Under. Knuckle - Knuckle (KK) or Knuckle - Twist (KT) for 6'.

## Commercial

Fabric Type	Galvanized After Weaving
Fabric Gauge	6, 9, and 11 gauge
Fabric Mesh	3/8", 1/2", 5/8", 1", 1-1/4", 1-1/2", 1-3/4", and 2"
Fabric Height	3', 42", 4', 5', 6', 7', 8', 9', 10', and 12'
Fabric Selvage	Knuckle - Knuckle (KK) for 5' and Under. Knuckle - Knuckle (KK) or Knuckle - Twist (KT) for 6' and over.

### Top Rail

3' to 5' High	1-3/8" O.D. 17 Gauge 1-3/8" O.D. 16 Gauge
6' High and over	1-3/8" O.D. 17 Gauge 1-3/8" O.D. 16 Gauge 1-5/8" O.D. 16 Gauge

### Top Rail

3' to 5' High	1-5/8" O.D. Deluxe Quality (DQ) 1-5/8" O.D. Full Weight Pipe
6' High and over	1-5/8" O.D. Deluxe Quality (DQ) 1-5/8" O.D. Full Weight Pipe

### Line Posts

3' to 5' High	1-5/8" O.D. 16 Gauge
6' High and over	1-7/8" O.D. 16 Gauge

### Line Posts

3' to 5' High	1-7/8" O.D. Deluxe Quality (DQ) 1-7/8" O.D. Full Weight Pipe 2-1/8" O.D. Commercial Quality (CQ) 2-3/8" O.D. Deluxe Quality (DQ) 2-1/8" O.D. Full Weight Pipe
6' High and over	2-1/8" O.D. Commercial Quality (CQ) 2-1/8" O.D. Deluxe Quality (DQ) 2-1/8" O.D. Full Weight Pipe

### Terminal Posts

3' to 5' High	1-7/8" O.D. 16 Gauge 2-3/8" O.D. 16 Gauge
6' High and over	2-3/8" O.D. 16 Gauge

### Terminal Posts

3' to 5' High	2-1/8" O.D. Commercial Quality (CQ) 2-1/8" O.D. Deluxe Quality (DQ) 2-3/8" O.D. Full Weight Pipe 4" O.D. Commercial Quality (CQ) 4" O.D. Deluxe Quality (DQ) 4" O.D. Full Weight Pipe
For Heavy Gates	6-5/8" O.D. Full Weight Pipe 8-5/8" O.D. Full Weight Pipe

### Gates

Fabric	Same Gauge and Mesh as Chain Link Selected
Frame	Same as Top Rail Selected

### Fittings

Tension and Brace Bands	Hot Dipped Galvanized Pressed Steel
Caps, Eye Tops, Rail Ends	Malleable, Cast Iron Steel, Pressed Steel, or Die Cast Aluminum
Tie Wires	Aluminum or Galvanized Steel

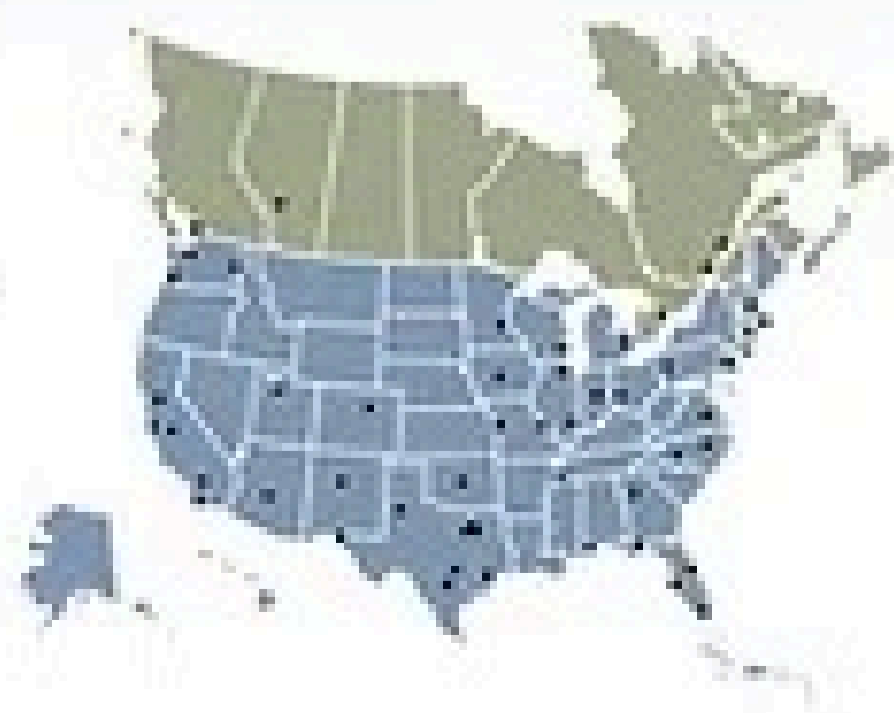
### Slats - Privacy

Material Composition	Polyethylene Thermoplastic
Colors	Green, Black, Brown, Gray, White, Redwood, Blue, Desert Sand

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Branch service centers are located throughout North America.

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Available from:



# Spectra® Color Chain Link... made to perform

Spectra® is the latest generation of Master Halco's residential, commercial and industrial chain link fence systems. It provides the corrosion protection of zinc, with the durability and attractive appearance of a colored polyester framework and extruded PVC fabric, to ensure years of attractive and reliable performance that blends in beautifully with the environment.

Pets



Parks



Property Lines



## Our Spectra® Fencing System

Premium quality frame and fabric is guaranteed for 15 years.



15 Year Warranty

## Features and Benefits:

- Zinc-coated steel framework is thoroughly cleaned during the pre-treatment process, then color coated with a 3 mil minimum polyester layer for protection from corrosion.
- All galvanized wire has a 15 mil minimum extruded polyvinyl chloride coating for dual protection from corrosion and the elements.
- Fittings are made of galvanized steel with a 3 mil minimum of polyester layer for protection from corrosion.



### Residential



### Schools



### Privacy Fencing



### Available Colors

Choose from 3 serene colors that blend in perfectly with the environment. Spectra® defines property lines, and will add value to any residential or commercial property.



Blacktop Black

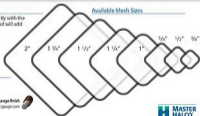


Forest Green



Serra Brown

### Available Mesh Sizes



### Available Wire Gauges (Finish and Core)

Use the finish gauge number when ordering.

6 gauge finish  
9 gauge core



8 gauge finish  
11 gauge core



8 gauge finish  
11 gauge core



11 gauge finish  
14 gauge core



# Spectra® Color Chain Link Recommendations

## FABRIC

Spectra® polyvinyl chloride extruded over zinc-coated steel core wire.

### Type 2 Residential

Fabric Gauge	8 gauge and 11 gauge fabric
Fabric Width	3'-6", 3'-0", 2'-6", and 2'
Fabric Height	2'-0", 4'-0", and 6'
Fabric Settings	Available - Available (R) for T and (R) for S Available - Available (R) or Available - (R) for T.

### Type 2 Commercial

Fabric Gauge	4 gauge, 5 gauge, and 7 gauge fabric 4 gauges not available for 2 1/2" and/or 3 1/2" mesh
Fabric Width	3'-0", 3'-6", 4'-0", 4'-6", 5'-0", 5'-6", 6'-0", and 6'
Fabric Height	2'-0", 4'-0", 6'-0", 8'-0", 10', and 12'
Fabric Settings	Available - Available (R) for T and (R) for S for most sizes T and smaller. Available - Available (R) or Available - (R) for T and (R) for S.

## FRAMEWORK - TYPE 2

Spectra® polyvinyl resin, 3 mils minimum, over galvanized steel ASTM F 1343, Group 1C, with a minimum yield strength of 50,000 PSI. Powder blue coating per ASTM 1043, external coating Type III zinc with organic overcoat, 8.9 mils (0.0011) thick, total minimum zinc coating with chromate conversion coating and verifiable polymer film.

Top Rail	1-3/8" R.B. Spectra® 11 Gauge or 14 Gauge
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Top Rail	1-3/8" R.B. Spectra® Deluxe Quality (DQ) or Spectra® Full Weight Pipe
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Line Posts	1-3/8" R.B. Spectra® 11 Gauge or 14 Gauge
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Line Posts	1-3/8" R.B. Spectra® Deluxe Quality (DQ) or Spectra® Full Weight Pipe
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Terminal Posts	1-3/8" R.B. Spectra® 14 Gauge
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Terminal Posts	1-3/8" R.B. Spectra® Deluxe Quality (DQ) or Spectra® Full Weight Pipe
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Terminal Posts	2-3/8" R.B. Spectra® 14 Gauge
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Terminal Posts	2-3/8" R.B. Spectra® Deluxe Quality (DQ) or Spectra® Full Weight Pipe
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## Gates

Fabric	Same Gauge and Mesh as Chain Link Selected
Frame	Same as Top Rail Selected

## Fittings

Division and Brace Bands	Polymer Coating, 1 Mil Minimum, Over Hot Dipped Galvanized Federal Steel
Caps, Eye Tips, Rail Ends	Polymer Coating, 1 Mil Minimum, Over Hot Dipped Galvanized Federal Steel or Stainless
Shoes	Polymer Coating, 1 Mil Minimum, Over Hot Dipped Galvanized Steel
Tie Wires	Polymer Coating, 1 Mil Minimum, Over Zinc-Coated Steel Wire

## Slats - Privacy

Material Composition	Polyethylene or Polypropylene
Colors	Green, Black, Brown, Gray, Redwood, Blue, Desert Sand



Quality Products. Exceptional Service. Outstanding People.

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